



# Monthly Operating Report

April 2017

0217327.00

So. Sangamon

May 16, 2017

**woodardcurran.com**  
COMMITMENT & INTEGRITY DRIVE RESULTS

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## EXECUTIVE SUMMARY

**Safety.** Safety is the number one priority at Woodard and Curran. We continue to provide monthly training for employees at the plant, provide weekly safety updates and safety videos are assigned to all employees. The safety topic for this month was “industrial ergonomics”. There were no lost time accidents in the month of April 2017. Approximately 86 percent of the items identified in the combined list of safety items have been completed.

**Compliance.** The finished water quality was within regulatory limits and all reporting and sampling requirements were met for the month. A copy of the Operations Report submitted to the Illinois Environmental Protection Agency is included in this report as Attachment A.

**Plant Numbers:** For the month of April 2017, 36.7 million gallons of water was pumped from the well field. The plant filtered 33.9 million gallons. The lagoon effluent was within regulatory limits and the Sangamon County Water Reclamation District Chloride sample for the month tested at 18,800 mg/L.

**Operations.** There were 0 emergency call-outs for the month. There were three (3) customer inquiries for the month.

**Well Pump Test Results:** On April 5 and 6, 2017, Brotcke Well and Pump was on-site to perform annual pump testing on ten of SSWC’s wells. This testing is one component of the Well Maintenance Program put in place by the SSWC and was continued when Woodard and Curran assumed operational responsibility of the treatment process in May 2015. Wells Six, Seven and Eight are scheduled for rehabilitation this year. Wells Two and Nine are potential for next year. A copy of the full report from Brotcke is included in this report as Attachment B.

**Maintenance and Repair.** For the month of April 2017, there were 7 inspections, 7 preventative and 6 corrective maintenance activities completed.

**Budget.** Through April 28, 2017, we are \$34,413 over budget for the fiscal year.

**Capital Planning.** Woodard and Curran is working with Mecor Engineering to update and prioritize the Capital Improvement Plan. The CIP is a planning document that includes all projects anticipated to exceed \$5,000 in cost over the next five years. The CIP is an ongoing process and will be refined from time to time as projects are completed and new issues are identified. The most recent update of the CIP is included in this document at Attachment C.

## **1. SAFETY**

### **1.1 SAFETY TRAINING**

Woodard and Curran continues to provide safety training for personnel at the plant. This is accomplished by requiring daily safety meetings, weekly safety updates are available to the plant, and safety videos are assigned to all employees and are required to be completed. The April, 2017 safety training topic was “industrial ergonomics”.

### **1.2 LOST TIME ACCIDENTS**

There were no lost time accidents in the month of April, 2017.

### **1.3 SAFETY AUDIT**

Since Woodard and Curran assumed operational responsibility for the SSWC plant, two safety audits have been completed. The first audit was conducted in May 2015 and identified 89 items needing to be addressed. Approximately 86 percent of those items identified had been addressed when a second audit occurred in November 2016.

The finding for these two audits were combined to produce a list of 42 items needing to be addressed. A safety audit conference call with Shannon Eyler was held on April 12, 2017. To date, 78 percent of the items have been addressed. Remaining items are being addressed at time permits and as funding becomes available.

### **1.4 MISCELLANEOUS SAFETY**

Celina Bland was on-site April 10 and 11, 2017 to work on the Lock Out/Tag Out plan.

## 2. COMPLIANCE, FLOWS AND LOADINGS

### 2.1 COMPLIANCE

The finished water quality was within regulatory limits and all reporting and sampling requirements were met for April 2017. A copy of the Operations Report to the Illinois Environmental Protection Agency (IEPA) is included in Attachment A of this report

### 2.2 INFLUENT FLOWS AND LOADINGS

The total gallons pumped from the well field was 36.7 MG. The influent parameters were all within the normal range.

The influent flow and loadings are summarized below in Table 2.2

Table 2.2 Influent Concentrations and Flow								
	pH	Temp	Iron	Manganese	Fluoride	Hardness	Alkalinity	Well Flow Gals (k)
Max.	7.60	14.9	1.08	0.214	-	390	296	1.583
Min.	7.30	13.3	0.80	0.184	-	356	290	0.933
Avg.	7.41	14.1	0.94	0.202	-	375	292	1.224
Total	-	-	-	-	-	-	-	36.712

### 2.3 EFFLUENT CONCENTRATIONS

The facility filtered 33.9 MG during the month with a daily average of 1.13 MG and a min/max of 0.8/1.49 MG.

Table 2.3 Finished Water Quality										
	Free CL2	Total CL2	pH	Temp	Iron	Manganese	Fluoride	Hardness	Alkalinity	Phosphate
Max.	1.3	1.5	7.98	14.8	0.02	0.017	1.07	150	292	1.73
Min.	0.7	0.9	7.70	13.4	0.00	0.003	0.48	98	270	1.14
Avg.	1.2	1.4	7.84	14.1	0.01	0.011	0.79	116	279	1.37
MCL	-	-	-	-	1.00	-	4.00	-	-	-
SMCL	-	-	-	-	0.30	0.050	2.00	-	-	-

## 2.4 LAGOON DISCHARGE CONCENTRATIONS

The results for the NPDES lagoon discharge permit are summarized below.

**Table 2.4 Weekly Grab Sample Analysis Results**

<b>Lagoon Effluent Results</b>						
<b>Date</b>	<b>Fe (mg/l)</b>	<b>Mn (mg/l)</b>	<b>Chloride (mg/l)</b>	<b>Cl<sup>2</sup> (mg/l)</b>	<b>pH (S.U.)</b>	<b>TSS (mg/l)</b>
04/08/2017	0.660	0.601	312	0.040	8.08	13.50
n/a	-	-	-	-	-	-
Minimum	-	-	-	-	-	-
Maximum	-	-	-	-	-	-
Average	-	-	-	-	-	-
<b>Monthly Avg Limit</b>	<b>2.000</b>	<b>1.00</b>	-	-	-	<b>15</b>
<b>Daily Limit</b>	<b>4.000</b>	<b>2.000</b>	<b>500</b>	<b>0.050</b>	<b>6.0-9.0</b>	<b>30</b>

The Chloride sample for the month of April 2017, performed by the Springfield Metropolitan Sanitary District, was 18,800 mg/L. The limit for chloride discharge to the sanitary district is 30,000 mg/L.

### 3. OPERATIONS

#### 3.1 EVENTS IMPACTING OPERATIONS

**Pump Testing on the Wells.** On April 5 and 6, 2017, Brotcke Well and Pump was on-site to perform annual pump testing on ten of SSWC's wells. This testing is one component of the Well Maintenance Program put in place by the SSWC and was continued when Woodard and Curran assumed operational responsibility of the treatment process in May 2015. Wells Six, Seven and Eight are scheduled for rehabilitation this year. Wells Two and Nine are potential for next year. A copy of the full report from Brotcke is included in this report as Attachment B.

#### 3.2 EMERGENCY & SERVICE CALLS

##### Service Calls:

- There were no service calls for the month of April.

##### 3.2.1 Emergency Call-outs

- There were no emergency call-outs for the month.

#### 3.3 CUSTOMER INQUIRIES

There were three customer inquiries for the month:

- On April 4, 2017, Laura VanProyen sent me an email regarding a dead meter at 10499 Old Route 54.
- On April 10, 2017, operational staff restored service to the New City Greenhouse at the customer's request.
- On April 21, 2017, Pat McCarthy called me to inquire about the Manganese levels leaving the plant in the finished. Water.



## 4. MAINTENANCE AND REPAIR

### 4.1 PREVENTATIVE AND PREDICTIVE MAINTENANCE

For the month of April 2017, there were 7 inspections, 7 preventative and 6 corrective maintenance activities completed.

### 4.2 CORRECTIVE REPAIRS

- On April 7, 2017, the WesTech Pre-Filter on Bank #3 was experiencing high pressure differential. Operational staff removed the internal parts, cleaned and reassembled the unit that day. Bank #3 was off-line for approximately two hours and there was no disruption of service.

The Pre-Filter is supposed to clean itself after each backwash. It is the operational staff's belief, after repeating the cleaning process again on April 26, 2017, this is not occurring on Bank #3. Replacement parts for the internal mechanism are estimated to cost nearly \$7,000. Once they arrive, the parts will be installed as soon as possible. Pictured below are three pictures of the screen prior to cleaning and the bottom right picture is after cleaning took place.



- While Bank #3 was off-line on April 7, 2017, operational staff took the opportunity replace and clean some of the fittings associated with pressure gauges on the manifold. Below is a picture of the fittings on Bank #3.



- Valve #211 on the WesTech System was leaking and need of repair. Below is a picture of the valve after it was replaced.



## 5. PROJECT MANAGEMENT & SUPPORT

### 5.1 STAFFING & TRAINING

- Woodard and Curran continues to train and provide staffing to the plant as needed.
- Woodard and Curran IT staff are working with plant personnel on Hach Wims. Hach Wims is the programmed utilized by Woodard and Curran for developing IEPA Monthly Operating Reports and storage of test data. We are working through the issues discovered with the reporting earlier in the year as time allows.

### 5.2 CORPORATE SUPPORT

The following individuals, either on-site or remotely, provided assistance in operation and/or maintenance of the plant in April 2017.

- |               |                 |
|---------------|-----------------|
| • Marc Thomas | • Celina Bland  |
| • Joe Hurley  | • Shannon Eyler |
| • Ray Giguere |                 |

### 5.3 BUDGET

Table 5.3 below is a breakdown of the current budget as of April 30, 2017.

**Table 5.3 Budget Table**

<b>Budget Category</b>	<b>Month Budget</b>	<b>Month Actual</b>	<b>YTD Budget</b>	<b>YTD Actual</b>	<b>Annual Budget</b>	<b>Over (under)</b>	<b>% of budget</b>
Labor (D.L. + OH)	\$22,926	\$20,937	\$275,115	\$291,531	\$275,115	\$16,416	106%
Utilities	\$8,113	\$2,604	\$97,350	\$92,789	\$97,350	(\$4,561)	95%
Chemicals	\$14,875	\$18,703	\$178,500	\$174,778	\$178,500	(\$3,722)	98%
Maintenance & Repair	\$7,925	\$1,381	\$95,100	\$109,594	\$95,100	\$14,494	115%
Chloride	\$11,688	\$11,751	\$140,260	\$150,102	\$140,260	\$9,842	107%
Lab Supplies and Equipment	\$1,946	\$800	\$23,355	\$18,228	\$23,355	(\$5,127)	78%
Office Supplies	\$267	\$250	\$3,200	\$3,120	\$3,200	(\$80)	98%
Miscellaneous Expenses	\$1,243	\$2,243	\$14,914	\$17,221	\$14,914	\$2,307	115%
Other Operating Costs	\$339	\$1,447	\$4,072	\$5,788	\$4,072	\$1,716	142%
<b>Subtotal of Costs for Contract Year 2</b>	<b>\$69,322</b>	<b>\$60,116</b>	<b>\$831,866</b>	<b>\$863,151</b>	<b>\$831,866</b>	<b>\$31,285</b>	<b>104%</b>
Fixed Fee for Contract Year 2	\$6,932	\$6,012	\$83,187	\$86,315	\$83,187	\$3,128	104%
<b>Year One Transition</b>	<b>\$1,366</b>	<b>\$1,366</b>	<b>\$16,389</b>	<b>\$16,389</b>	<b>\$16,389</b>	<b>\$0</b>	<b>100%</b>
<b>Total</b>	<b>\$77,620</b>	<b>\$67,494</b>	<b>\$931,442</b>	<b>\$965,855</b>	<b>\$931,442</b>	<b>\$34,413</b>	<b>104%</b>

## **6. CAPITAL PLANNING**

### **6.1 APPROVED CIP PROJECTS STATUS**

No new information is available.

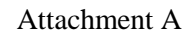
### **6.2 DRAFT CAPITAL IMPROVEMENT PLAN**

The CIP is a planning document that includes all projects anticipated to exceed \$5,000 in cost over the next five years. The CIP is an ongoing process and will be refined from time to time as projects are completed and new issues are identified.

At the end of this report in Attachment C is a summary table of the projects and a summary of the costs by fiscal year and a table by project phase.







DIVISION OF PUBLIC WATER SUPPLIES

[illegible]





April 17, 2017

Mr. Dan Held  
South Sangamon Water Commission  
9199 Buckhart Rd  
Rochester, IL 62563

RE: Pump Test Results

Dear Dan:

We have completed the Pump Test on Wells No. 1 - 10.

Presented below are the results.

**Specific Capacity (GPM/Foot)**

<u>Well No.</u>	<u>Present</u>	<u>New</u>	<u>% Loss</u>	<u>Last Test/Treatment</u>	<u>% Loss</u>
1	17.8	18	1%	20.2	12%
2	36.4	25	--%	28.4	--%
3	18.3	16	--%	22.7	19%
4	10	9	--%	10.2	2%
5	20.6	11	--%	14.3	--%
6	11.5	9	--%	12	4%
7	24	18	--%	32	25%
8	26.4	23	--%	36.9	18%
9	20.8	18.3	--%	23.1	10%
10	35	11.2	--%	33.6	--%

Well No. 1 The SC is slightly down on Well No. 1, but the well is still producing a good amount of water and does not require treatment at this time.

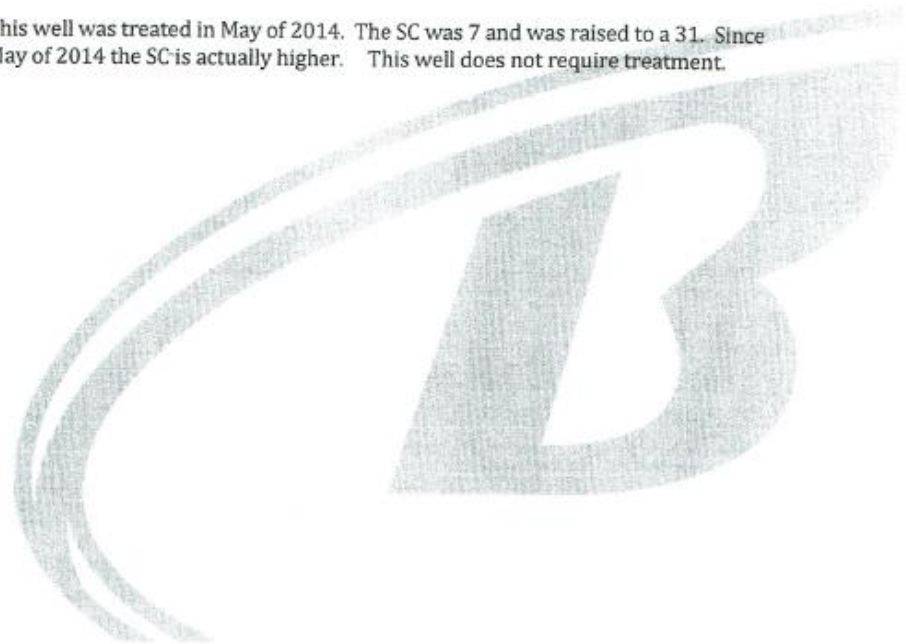
PO Box 1168, 750 Merus Court, Fenton, Missouri 63026  
ph 636-343-3029 • ph 800-969-3029 • fx 636-343-3773

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South Sangamon  
April 17, 2017

Well No. 2	The SC of this well is higher than after the last treatment and also better than new. This well responded positively to the treatment we performed last year.
Well No. 3	This SC is down from its last treatment, but is above its SC of 16 when it was new. This well could require treatment in the near future.
Well No. 4	This SC is down slightly from the last treatment, but is still better than new. This well does not require treatment.
Well No. 5	This well was treated in Nov of 2014. The treatment brought the SC up to a 13 which is greater than it was when it was new. The present SC is higher than last year's test. This well does not require treatment.
Well No. 6	This well has never been treated since it was installed in 2012. The SC has only slightly decreased since new, but as the next table will show it is significantly down on production.
Well No. 7	This well was treated in May of 2014. The SC has dropped 25% since then. This Well requires treatment.
Well No. 8	This well was treated since in 2015. The SC increased from 20 to 31 which is above its SC of 23 when it was new. However it is now back down to a 26 which is an 18% decline. This well is also only producing 180 GPM. This Well requires treatment.
Well No. 9	This well was treated in May of 2014. The SC was 16 and was raised to a 24. Since May of 2014 the SC has dropped to a 20.8. We will monitor this well for future treatments.
Well No. 10	This well was treated in May of 2014. The SC was 7 and was raised to a 31. Since May of 2014 the SC is actually higher. This well does not require treatment.



South Sangamon  
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**Pump Condition (GPM) at design  
Head Pressure**

<u>Well No.</u>	<u>Present</u>	<u>Design</u>	<u>% Loss</u>
1	230	250	8%
2	195	250	22%
3	166	250	34%
4	205	250	18%
5	240	250	4%
6	78	250	69%
7	58	250	77%
8	142	250	43%
9	160	250	36%
10	220	250	12%

- Well No. 1 The pump for well 1 has design points of 250 gpm at 148' tdh. The pump is operating at 230 gpm at its design head which is an 8% drop in pump capacity which is probably related to iron building up in the pump. The pump does not require any maintenance at this time. Maximum pumping rate was 290 gpm.
- Well No. 2 The pump for well 2 has design points of 250 gpm at 148' tdh. The pump is operating at 195 gpm at its design head which is a 22% drop in pump capacity which is probably related to iron building up in the pump. The pump should be monitored for performance. Maximum pumping rate was 240 gpm.
- Well No. 3 The pump for well 3 has design points of 250 gpm at 148' tdh. The pump is operating at 166 gpm at its design head which is a 34% drop in pump capacity which is probably related to iron building up in the pump. The pump should be monitored for performance. Maximum pumping rate was 220 gpm.
- Well No. 4 The pump for well 4 has design points of 250 gpm at 148' tdh. The pump is operating at 205 gpm at its design head which is a 18% drop in pump capacity which is probably related to iron building up in the pump. The pump does not require any maintenance at this time. Maximum pumping rate was 250.
- Well No. 5 The pump for well 5 has design points of 250 gpm at 148' tdh. The pump is operating at 240 gpm at its design head which is a 4% drop in pump capacity which is probably related to iron building up in the pump. The pump does not require any maintenance at this time. Maximum pumping rate was 310.
- Well No. 6 The pump for well 6 has design points of 250 gpm at 148' tdh. The pump is operating at 78 gpm at its design head which is a 69% drop in pump capacity which is probably related to iron building up in the pump. The pump should be treated for performance. Maximum pumping rate to plant was 120 gpm.

South Sangamon  
April 17, 2017

- Well No. 7 The pump for well 7 has design points of 250 gpm at 148' tdh. The pump is operating at 58 gpm at its design head which is a 77% drop in pump capacity which is probably related to iron building up in the pump. The pump also dead heads below design. This indicated the pump may be worn. The pump should be treated for performance. Depending on the results of the post treatment pump test pulling the pump may be required. Maximum pumping rate to plant was 120 gpm.
- Well No. 8 The pump for well 8 has design points of 250 gpm at 148' tdh. The pump is operating at 142 gpm at its design head which is a 43% drop in pump capacity which is probably related to iron building up in the pump. The pump should be treated for performance. Maximum pumping rate was 180 gpm.
- Well No. 9 The pump for well 9 has design points of 250 gpm at 148' tdh. The pump is operating at 160 gpm at its design head which is a 36% drop in pump capacity which is probably related to iron building up in the pump. The pump should be monitored for performance. Maximum pumping rate was 290 gpm.
- Well No. 10 The pump for well 10 has design points of 250 gpm at 148' tdh. The pump is operating at 220 gpm at its design head which is a 12% drop in pump capacity which is probably related to iron building up in the pump. The pump does not require any maintenance at this time. Maximum pumping rate was 300 gpm.

In summary, I recommend treating wells 6, 7 and 8. These three wells show a decrease in Specific Capacity and the highest losses in pump performance. We can treat these wells in any order, but starting with well No. 7 will allow us to assess the pumps mechanical integrity early on. The treatments will be performed through the injection ports using High Velocity Injection. We can perform these three treatments for a total of \$27,000.00. This price also includes pulling the pump on Well No. 7 if the post treatment pump test indicates it is necessary.

Pump test sheet and pump curves will be sent to you for your files.

If you have any questions please feel free to contact me.

Sincerely,

BROTCKE WELL & PUMP INC.



Dana E. Heck, R.G.  
Project Manager

G:\DIR\Dana\Letters 17\South Sangamon-PTResult-4-17-17 for wells 1 through 10.doc



South Sangamon Water Commission  
Capital Plan Summary Tables - by Project Listing, by Project Priority

Projects Listing	Priority	17-18	18-19	19-20	20-21	21-22	22-23	Total
Office Air Handling System	5					4,000	25,000	29,000
Green Sand Filters	2		1,304,000					1,304,000
Elevated Storage Tank	3	5,000	26,000	1,706,500				1,737,500
Pigging Stations	2		260,000					260,000
New Wells Investigation	1							-
Aerator Doors	4				20,000			20,000
Aerator Tubing	4				5,000			5,000
Detention Tank Conduit Repair	1	5,000						5,000
WestTech Filter Replacement	2		231,000					231,000
WestTech Valve Replacement	3			50,000				50,000
WestTech Additional Train	3			500,000				500,000
Citric Acid Port / Ion Exchange	4				1,300	7,500		8,800
Brine Tank Solids removal	5				2,400	10,000		12,400
Chemical Room Air Handling System	1	9,000	60,000					69,000
Removal of Ammonia	1	6,500						6,500
Fluoride Room Floor Repair	1	7,000						7,000
Arch Flash Study update	1	26,000						26,000
Lagoon Solids Cleaning	5					100,000		100,000
Altitude Valve actuator	1	79,000						79,000
Fall Restraints near pits	1	1,600						1,600
<b>Total</b>		139,100	1,881,000	2,256,500	28,700	121,500	25,000	4,451,800

Projects Listing	Priority	17-18	18-19	19-20	20-21	21-22	22-23	Total
<b>Priority One Projects</b>	-	134,100	60,000					194,100
2	-		1,795,000					1,795,000
3	-	5,000	26,000	2,256,500				2,287,500
4	-				28,700	7,500		36,200
5	-					114,000		114,000
6	-						25,000	25,000
<b>Total</b>		139,100	1,881,000	2,256,500	28,700	121,500	25,000	4,451,800

Last Updated: 04/03/2017

**South Sangamon Water Commission  
Capital Improvement Plan**

**Summary - By Phase and FY**

Fiscal Year	17-18	18-19	19-20	20-21	21-22	22-23	Conting	Total
Engineering	40,000	90,000	6,500	3,700	4,000	-	-	144,200
Equipment	17,600	1,791,000	2,250,000	25,000	117,500	25,000	-	4,226,100
Electrical	-	-	-	-	-	-	-	-
SCADA	79,000	-	-	-	-	-	-	79,000
Plumbing	-	-	-	-	-	-	-	-
Permit/Bidding	1,500	-	-	-	-	-	-	1,500
Contingency	1,000	-	-	-	-	-	-	1,000
Total	139,100	1,881,000	2,256,500	28,700	121,500	25,000	-	4,451,800
Inflation	1	1	1	1	1	1	1	1
Total	139,100	1,881,000	2,256,500	28,700	121,500	25,000	-	4,451,800